

precision, speed, and
remarkable overall
performance make
Prodigy a dispense
system ahead of its time.



Camalot Prodigy.

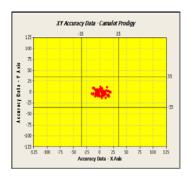
Dispensing System

Higher Performance, Lowest Cost of Ownership

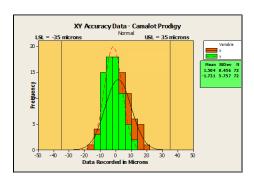
Camalot Prodigy

BRILLIANT PERFORMANCE

Prodigy is designed and built to deliver high-speed, extremely accurate dispensing. To enable 1.5g's of acceleration, Camalot engineers resourced more than two decades of experience with linear motors and advanced motion control systems. A state-of-the-art XY gantry system is the heart of this next generation dispenser. A new, innovative and rigid frame design combined with advanced linear drive architecture enables fast point to point moves, high accuracy and long term repeatable performance.



XY dot placement accuracy +/-35 microns @ 3 sigma At full system speed 1.5g of peak acceleration



ADVANCED PUMP TECHNOLOGY

Superior pump technology is the key to accurate and repeatable precision dispensing, Camalot owns and designs all of the pumps offered on our systems. These proprietary pump technologies are fully integrated within the motion control system and driven by innovative software controls to create a robust dispense process. Closed-loop control provided by a weight scale and vision inspection techniques facilitates a "hands off" setup and allows a continuous means to monitor and maintain the tightest of process requirements.

PUMP OPTIONS AND FEATURES



NanoShot™

- · Ideally suited for underfill and UV coating
- · Next generation of "jetting" technology
- High speed Up to 600 Hz
- Auto-tune feature for automatic calibration
- Fine resolution Dot sizes < 300 microns
- Capable of 50,000 DPH
- · Patent pending technology
- Minimal maintenance and quick changeover



635 SD

- Ideally suited for dot type application of most materials
- Configurable with footed or un-footed needles
- Precise material delivery and a controllable dispense speed
- Removable cartridge for easy cleaning
- Fine pitch auger screw available for MicroDot applications



SmartStream®

- Non-contact dispense pump is well-suited for underfill applications
- Patented design uses a positive displacement technique to create a stream of material
- Auto-tune feature allows for automatic calibration of dot size during setup and production
- Closed-loop servo drive ensures fast, repeatable performance
- Narrow stream width for access into densely packed areas
- "Hot Swap" changeover concept allows cleaning in <2 minutes



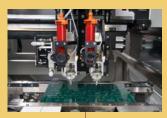
680 SD

- Ideally suited for line type applications with viscous materials
- Incorporates a patented positive shutoff/no drip design
- Carbide parts are standard to minimize wear from abrasive materials
- High material flow rates
- Optional needle heater

Camalot Prodigy

Dual head configurability allows dispensing of two different materials within one process. Both Z-axes are independently controlled, facilitating both high positional accuracy and fast axis movement.

Dual Head Modes



CAMALOT & PROD

With identical pumps and materials configured to both heads, the platform allows for two patented modes of operation. Synchronous mode operates both pumps simultaneously and reduces dispense time by approximately 50%.

Gantry System

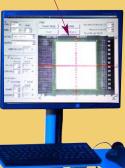
Rigid frame design utilizes a powerful and highly accurate linear drive system that's proven to deliver 35 micron accuracy at full system speed.

Part Handling

Configurable transport system allows for up to 3 conveyor zones. The system also offers an innovative board staging option that can <u>double</u> the dispense area in the X direction, allowing product of >900mm to be processed.

Digital Auto Vision

Powerful optics and processing algorithms allow for sub-pixel definition maximizing the capability for locating fiducials, and components/pad edges. Inspection is also a vision option that allows the system to automatically monitor materials deposition on actual product.





Dual Mode Weight Scale

Patented closed-loop weighing process allows measurement of dispense patterns for maximum accuracy. In addition, a unique auto tune feature enables control of individual droplet sizes from our pump systems.

WORLD HEADQUARTERS

16 Forge Park, Franklin, MA 02038 Tel: +1 (508) 520-0083 Fax: +1 (508) 520-2288 info@speedlinetech.com

www.speedlinetech.com

MANUFACTURING AND CUSTOMER SUPPORT FACILITIES

ACCEL/ELECTROVERT 1629 Old South 5, Camdenton, MO 65020 Tel: +1 (573) 346-3341 Fax: +1 (573) 346-5554

CAMALOT/MPM

16 Forge Park, Franklin, MA 02038 Tel: +1 (508) 520-0083 Fax: +1 (508) 520-2288

ITW Speedline Equipment (Suzhou) Co.,Ltd. Blk F, Export Processing Zone 200 Su Hong Middle Road Suzhou Industrial Park Jiangsu, P.R. China 215021 Tel: +86 512 6258 8850

SALES AND CUSTOMER SUPPORT OFFICES

MEXICO

Carretera Base Aerea #5850 Km. 5 Edificio 21 Zapopan, Jalisco, Mexico Tel: +52 (33)33-65-6511 Fax: +52 (33) 38-18-9019

EUROPEAN OFFICE Im Gefierth 14

D-63303 Dreieich, Germany Tel: +49 (0) 6103-8320 Fax: +49 (0) 6103-832-299

ASIA/PACIFIC 500 Chai Chee lane Singapore 469024 Tel: +65-6286 6635 Fax: +65-6593 0175

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SMT Applications	SMA, solder paste, conductive
	adhesives
Semiconductor Packaging	Underfill, encapsulant, thermal
	grease, lid seal, die attach, spacer
	bead expoxies
XY AXIS	
XY Placement Accuracy*	+/-35 microns (0.0014") @ 3
	sigma
Repeatability*	+/-10 microns @ 3 sigma
Speed	1000 mm/sec (39.4"/sec)
Acceleration	1.5g peak
Encoder Resolution	0.5 microns
Gantry Drive System	Linear motors/encoders
Z AXIS	
Z Axis Accuracy*	+/-25 microns (0.001")
	@ 3 sigma
Repeatability*	+/-10 microns @ 3 sigma
Speed	187.5 mm/sec (7.4"/sec)
Encoder Resolution	0.6 microns
Z-Axis Type	Closed-loop DC servo,
	Ballscrew drive
Z-Sense Type	CCD laser
DOT PLACEMENT PERFORMANC	E
3.00mm pitch**	
Needle	40,000 DPH
SST/NanoShot	50,000 DPH
TRAVEL	
Max Dispense Area (XY)***	457 mm x 558 mm (18" x 22")
BOARD HANDLING	
Conveyor Type	Flat belt with auto width adjust
Min Conveyor Width	25.4 mm (1.0")
Above Board Clearance	25.4 mm (1.0")
Underboard Clearance	30.5 mm (1.2")
Transport Height	895 mm to 965 mm
	(35.2" to 38")
Conveyor Options SMT	SMT edge clamps w/vacuum
	support, 3 or 5 mm rail inserts
Conveyor Lift Chucks	13" x 10" or 10" x 10" area -
	Contact with vacuum or non-

CAMALOT PRODIGY SPECIFICATIONS

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At Full Consol		

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Electronic data sheet available on request.

Specifications are subject to change without notice.

contact convection heating

Ambient to 130°C

STANDARD FEATURES	
Auto-Width Conveyor	XYZ calibration station
Pre-dispense Station	Purge station
Flip Chip Calculator	Auto-vision alignment
Material low level sensor	Digital Camera System
ADDITIONAL OPTIONS	
Dual Mode Weight Scale	Die edge detection algorithms
Needle Cleaner/Detector	2nd Dispenser head upgrade
Laser height sensor	Bulk material feed options
Vision System	Dual on axis lighting with CCD
	camera
Computer & Operating System	Desktop PC with Microsoft
	Windows 7
Program Storage	Local hard drive, DVD-RW,
	Ethernet and USB ports
Program Method	Teach camera, off-line
	programming, or text file
	download
FACILITIES	
Power Requirements	200 to 250 VAC, 50/60 Hz 20A
Air Supply Requirements	10 CFM (4.7l/s) at >80 PSI
	(5.5 bar) filtered @ 5 microns
Machine Footprint	830 mm x 1735 mm x 1530 mn
(W x D x H)	(32.7" x 68.3" x 60.2")
Machine Weight	992 kg (2187 lbs.)
Crated Weight	
Domestic	1213 kg (2674 lbs)
International	1339 kg (2952 lbs)
Crated Dimensions	2134mmx1753mmx2032mm
(W x D x H)	(84" x 69" x 80")
Industry Standards	SMEMA, CE, SEMI S2 & S8

ABOUT SPEEDLINE TECHNOLOGIES

Speedline Technologies is the global leader in process knowledge and expertise for the PCB assembly and semiconductor industries. Based in Franklin, Massachusetts, U.S.A., the company markets five best-in-class brands — Accel microelectronics cleaning equipment; Camalot dispensing systems; Electrovert wave soldering, reflow soldering, and cleaning equipment; and MPM stencil and screen printing systems. For more information, visit us at www.speedlinetech.com.

Speedline Technologies maintains an ongoing program of product improvement that may affect design and/or price. We reserve the right to make these changes without prior notice or liability.



Knowledge in process An ITW Company

^{**0.5}mm dot diameter 2.5mm needle lift

^{***}Consult factory for specifics.